Work Orde Monday, Decem				*940	146*				5	you	Page 1
Item ID: Revision ID:	D3230-041			Accept	*N900	040	100)*	Setup Sta	rt *N	S1*
Item Name:	Basket Wedge A	Assembly		,					Sto	p *N	S2*
Start Date: Required Date:		Start Qty: 2.00	*2*		Cust Item 1	D:					() /
Reference:	1/11/2013	Req'd Qty: 2.00	*2*		Customer:						
Approvals:	Process Plan	: WWF	Date:\2-12-	Tooling:	D	ate:			Run Sta	1/1	R1*
	QC:		Date:	SPC (Y/N):	D	ate:_	. –		Sto	^{)p} *N	R2*
Sequence ID/ Work Center II		Operation Description		Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
Draw Nbr	Revis	sion Nbr			· 			·			
D3230	Rev (
*110 *110* Large Fab		Large Fab Memo		0.00	GC 13.	1.10		1×	Ø		
Large Fab	•	2- Drill and c 3- cut mesh a 4 -Deburr & l 5-Weld bushi ***LOOK A	s per dwg Remove all Markings Fro ngs and fabricate basket v	m Material wedge assembly as per D3 MUST BE WELDED INS	3230 IDE***						OAS
120		QC9- Inspect visual per Q	SI004- Fusion Welds	0.00			0	i de	-4	12.41	0AS 18 0AS 19
120 QC		Memo		0.00			2		Ø	15-01-10	19

Quality Control

			DQA:	Date:	
NCR:	Yes / No	WORK ORDER NON-CONFORMANCE / UPDATE			

											QA Closed:	Date:	
Work Orde	or.	·				DISPOSITION				AGAINST DE	PARTMENT	/PROCESS	
Part N	No.					Rework Scrap Use-as-is Work Order Update		Thern	Skid-tube Machining noforming Large Fab	Crosstube Small Fab Finishing Composite	4	Water Jet d. Eng. Coor. re/Packaging Supplier	Engineering Quality Other
Root			[Descri	ption of work order update	l.	nitial	Act	tion	Sign &		
Cause		Date	Step	Qty	(or Non-conformance	Ch	ief Eng	Desc	ription	Date	Verification	QC Inspector
Doc/Data													
Equip/Tooling												1	·
Operator													
Material													
Setup													
Other													
Process													
Supplier]											
Training					1								
Unapproved							<u> </u>		<u> </u>				
							AUL	T CATE	GORY				
Landi	ng (7			_	General		١			1		7
	<u> </u>	Bending				Bend	\vdash	Grain			Ovalized	<u> </u>	Pressure/Forced
	<u> </u>	Centre No	ot Concer	ntric to	^{O/S}	BOM/Route	\vdash	Hardwa		<u> </u>	Over/Under		Temperature/Cure
	_	Cracks			.	Broken/Damaged	\vdash	i '	ion Incomplete	<u> </u>	Part Incorre		Weld
-	<u> </u>	Crushed/Crimped				Burrs	<u> </u>	1	ions Incomplete/	Unclear	Part Lost/M	issing	Wrong Stock Pulled
	_	Cuffs				Contamination	<u> </u>	Mainte		<u> </u>	Part Moved		
216	\vdash	⊣				Countersink	-	Mislabe		<u> </u>	Positioned V		٦٠٠٠
	Inspection strip in rube						<u></u>	Misread	d		Power Loss/	Surge	Other
·	<u> </u>	Ripples in Bend Drill Holes Torque Waves in Extrusion Drawing					_	Offset	.				
	<u> </u>	4			¹	Drawing	\vdash	i	Calibration				
	\vdash	Turning S			<u> </u>	Finish	-	1	Sequence				· .
i	l	Wave/Tw	ist in Tub	e e	i	Folio		Outside	Dimensions				

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Powder Coating

1ST COAT: START TIME:

OVEN TEMPERATURE

FINISH TIME:

**** if necessary**** 2ND COAT:

START TIME: OVEN TEMPERATURE:

FINISH TIME:

												DQA:	Dat	e:	
NCR:	Yes	/ No				WORK ORDER NON-O	COI	VFOR	MANCE / UPI	DATE					
												QA Closed:	Dat	:e:	
Work Ord	or.					DISPOSITION				AGAINST D	ÞΕ	PARTMENT	PROCESS		
Part !	No.					Rework Scrap Use-as-is Work Order Update		Thern	Skid-tube Machining noforming Large Fab	Crosstube Small Fab Finishing Composite			Water Jet d. Eng. Coor. e/Packaging Supplier		Engineering Quality Other
Root					Descri	ption of work order update		nitial	Act	ion		Sign &			
Cause		Date	Step	Qty	C	or Non-conformance	Ch	ief Eng	Descr	ription		Date	Verification	1	QC Inspector
Doc/Data Equip/Tooling Operator Material Setup Other Process Supplier Training Unapproved															
						F	AUL	T CATE	GORY						
Landi	Bending Centre Not Concentric to O/S Cracks Crushed/Crimped Cuffs Heat Treat Inspection Strip in Tube Ripples in Bend					General Bend BOM/Route Broken/Damaged Burrs Contamination Countersink Cut Too Short		Instruct Mainte Mislabe Misread	ion Incomplete ions Incomplete/l enance eled	Unclear		Ovalized Over/Under Part Incorre Part Lost/M Part Moved Positioned V	ct issing Vrong		Pressure/Forced Temperature/Cure Weld Wrong Stock Pulled Other
		Ripples in	Bend		1	Drill Holes		Offset							

Out of Calibration

Out of Sequence

Outside Dimensions

Turning Sequence

Wave/Twist in Tube

Torque Waves in Extrusion

Drawing

Finish

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G

•									_
Work Orde Monday, Decem				*940	146*				Page 3
Item ID: Revision ID: Item Name: Start Date:	D3230-041 Basket Wedg	ge Assembly	*0.*	Accept	*N90004010)∩*	Setup	Start Stop	*NS1* *NS2*
Required Date: Reference:	12/31/2012 1/11/2013	Start Qty: 2.00 Req'd Qty: 2.00	*2* *2*		Cust Item ID: Customer:				
Approvals:	Process Pl QC:	an:	Date:		Date:		Run	Start Stop	*NR1* *NR2*
Sequence ID/ Work Center II 150 *150* QC Quality Control)	Operation Description QC3- Inspect Part Finis Memo	sh	Set Up/ Run Hours 0.00	Tool ID Tool # Plan Cod	e Qty	Qty	y]	Reject Insp. Number Stamp
*180 *180* Packaging Packaging		ldentify as per dwg & S Packaging Memo	Stock Location:	0.00 Ship		Q.	((3/01/1)
190		QC21- Final Inspection	- Work Order Release	0.00				1	1 100

0.00

0.00

QC21- Final Inspection - Work Order Release

Memo

190

Quality Control

13/1/14 /S) NUF 13-1-11

NCR:	Yes	/ No				WORK ORDER NON-	COI	NFORM	MANCE / UP	DATE			_	
											QA Closed:	Date	e:	
٠						DISPOSITION				AGAINST DI	PARTMENT	/PROCESS		
Work Ord	er:						_				_	·		
					:	Rework	4	i	Skid-tube	Crosstube	_	Water Jet	4	Engineering
Part I	No.					Scrap		i	Machining	Small Fab	-4	d. Eng. Coor.	4	Quality
NOD						Use-as-is	4		noforming	Finishing	Rec/Sto	re/Packaging	4	Other
NCR I	NO.					Work Order Update	اِ		Large Fab	Composite		Supplier		لــا
Root					Descri	otion of work order update		Initial	Act	tion	Sign &		T	
Cause		Date	Step	Qty	c	or Non-conformance	Cr	nief Eng	Desc	ription	Date	Verification		QC Inspector
Doc/Data														
Equip/Tooling														
Operator														
Material													ļ	
Setup	' -													
Other														
Process													- 1	
Supplier													1	
Training														
Unapproved														
						F	AUI	LT CĂŤE	GORY					
Landi	ng (Gear			· ,	General		_			_	_		
	L	Bending			L	Bend		Grain		L	Ovalized	1	!	Pressure/Forced
		Centre No	ot Concer	ntric to O/	s	BOM/Route		Hardwa	re		Over/Unde	r tolerance		Temperature/Cure
		Cracks				Broken/Damaged		Inspecti	on Incomplete		Part Incorre	ect	'	Weld
		Crushed/0	Crimped,			Burrs		Instruct	ions Incomplete/	Unclear	Part Lost/N	lissing		Wrong Stock Pulled
		Cuffs				Contamination		Mainte	nance		Part Moved	ı		
		Heat Trea	t			Countersink		Mislabe	led		Positioned	Wrong _		
		Inspection	n Strip in	Tube		Cut Too Short		Misread	i		Power Loss	/Surge [Other
1		Rinnles in	Rend			Drill Holes		Offset			-	_		

Out of Calibration

Out of Sequence

Outside Dimensions

DQA:

Date:

Turning Sequence

Wave/Twist in Tube

Torque Waves in Extrusion

Drawing

Finish

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Picklist Print

Monday, December 31, 2012 9:11:07 AM

Work Order ID:

94946

Parent Item:

D3230-041

Parent Item Name:

Basket Wedge Assembly

Start Date: 12/31/2012

Required Date: 1/11/2013

Start Qty: 2.00

Required Qty: 2.00

Comments:	IPP Rev:D 09-02	-25 rev.c as per dy	vg DD	verified by:E0	2				Q.j. 2.00		Required	Qty. 2.00	
Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
D2232-3		Manufactured	No		100000000000000000000000000000000000000	110	Each	28.0000	2	4	12		
Basket Hinge									c	(PCIS	3./-/6	2
				Location		Loc Qty	Lo	c Code		3	8636	9-	> (4
				WA004		28							Ċ
				755	81	2							
				863		4							
				893	558	22					0		
D2327-3		Manufactured	No			110	Each	95.0000	2	4		<i>_</i>	
Spacer Bushing	•								7		CPC	13.1	10
				Location		Loc Qty	<u>Lo</u>	c Code				•	
				WA004		95							
				755		1							
				772		1				-			
				811		2			-				
				869		29							
				893 896		40 22				-			
D3759-1		Manufactured	No.	070		110	Each	244.0000	5			7	
Bushing		ivialiulactured				110	Each	244.0000	Out of the difference	10	Cp	1/3	3.1.10
				Location		Loc Qty	<u>Lo</u>	c Code				_	•
				WA004		244							
				664		1							•
				792		1							
				834		7							
				865 8 <u>97</u>		. 20							
				907		204				B V			
				() (~ <u>~</u>	204				T/_1/ e	* }		

NCR: Ye	s / No	,			WORK ORDER NON-	COI	VFOR	MANCE / UPI	DATE	QA Closed:	 Date:	`
Mark Order					DISPOSITION				AGAINST DE			
Work Order Part No). 				Rework Scrap Use-as-is Work Order Update		Thern	Skid-tube Machining noforming Large Fab	Crosstube Small Fab Finishing Composite	-4	Water Jet d. Eng. Coor. re/Packaging Supplier	Engineering Quality Other
Root				Descri	ption of work order update		Initial	i	tion	Sign &		
Cause	Date	Step	Qty	(or Non-conformance	Cr	nief Eng	Desci	ription	Date	Verification	QC Inspector
Doc/Data Equip/Tooling Operator Material Setup Other Process Supplier Training Unapproved											·	The state of the s
					F	AUI	T CATE	GORY				
Landing	Gear				General	_	_			_	_	1
	Bending Centre No	ot Conce	ntric to	o/s	Bend BOM/Route Broken/Damaged		Grain Hardwa Inspect	ire ion Incomplete	_	Ovalized Over/Under Part Incorre	<u> </u>	Pressure/Forced Temperature/Cure Weld

Instructions Incomplete/Unclear

Maintenance

Out of Calibration

Out of Sequence

Outside Dimensions

Mislabeled

Misread

Offset

DQA:

Part Lost/Missing

Positioned Wrong

Power Loss/Surge

Part Moved

Wrong Stock Pulled

Other

Date:

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Ripples in Bend

Turning Sequence

Wave/Twist in Tube

Crushed/Crimped.

Inspection Strip in Tube

Torque Waves in Extrusion

Cuffs

Heat Treat

Burrs

Contamination

Countersink

Cut Too Short

Drill Holes

Drawing Finish

Monday, December 31, 2012 9:11:07 AM

Work Order ID:

94946

Parent Item:

D3230-041

Parent Item Name:

Basket Wedge Assembly

No

Start Date: 12/31/2012

Required Date: 1/11/2013

Start Qty: 2.00

Required Qty: 2.00

5.15

M304EX0.75-16F Purchased 110 sf 1,234.9813 10.842105 Expanded Metal Flat SS Location Loc Oty Loc Code WA007 1234.981264 117197 102.9036 120917 50.88673 121521 0.00013372

122080 63.0699 122315 11.245 122534 160 122604 61.238 122884 36.5679 123448 255 123855 174.07 124070 320

110

M304TS0.750W.065 304 SQ Tube .75x.75x.065W

Purchased

No

2,404.2164

25.2966

10.85

53.256

Location Loc Oty Loc Code MAT017 1448.153597 122468 448.153597 124069 1000 WA006 956.0628 122051 41 53.26 123303 874.0628 7636 41

												DQA:	Dat	te:	·
NCR:	Yes	/ No				WORK ORDER NON-	COI	VFORM	MANCE / UP	DATE		•			
				,							QA	Closed:	Dat	te:	
Work Ord	er:					DISPOSITION				AGAINST DI	EPAR	TMENT	PROCESS		
Part I	No.					Rework Scrap Use-as-is Work Order Update		Therm	Skid-tube Machining noforming Large Fab	Crosstube Small Fab Finishing Composite			Water Jet d. Eng. Coor. e/Packaging Supplier		Engineering Quality Other
						<u> </u>									
Root					Descri	ption of work order update		nitial	Ac	tion	S	ign &			
Cause		Date	Step	Qty	(or Non-conformance	Ch	ief Eng	Desc	cription		Date	Verification	1	QC Inspector
Doc/Data															
Equip/Tooling	Ш										-				
Operator															
Material															
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Other		i													
Process											-				
Supplier											1				
Training															
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						F	AUL	T CATE	GORY						
Landi	ng (Gear				General		-							•
		Bending			L	Bend		Grain			Ova	alized			Pressure/Forced
		Centre No	ot Concer	ntric to	o/s	BOM/Route	L	Hardwa	re		Ov	er/Under	tolerance	L	Temperature/Cure
		Cracks				Broken/Damaged		Inspecti	on Incomplete		Par	t Incorre	ct		Weld
		Crushed/	Crimped.			Burrs		Instruct	ions Incomplete	/Unclear	Par	t Lost/Mi	ssing		Wrong Stock Pulled
		Cuffs				Contamination		Mainte	nance]Par	t Moved			
		Heat Trea	at			Countersink		Mislabe	eled	Γ	Pos	sitioned V	Vrong		
j		Inspectio	n Strin in	Tube	T	Cut Too Short		Misread	4		Pov	wer Loss/	Surge		Other

Offset

Out of Calibration

Out of Sequence

Outside Dimensions

Turning Sequence

Wave/Twist in Tube

Ripples in Bend

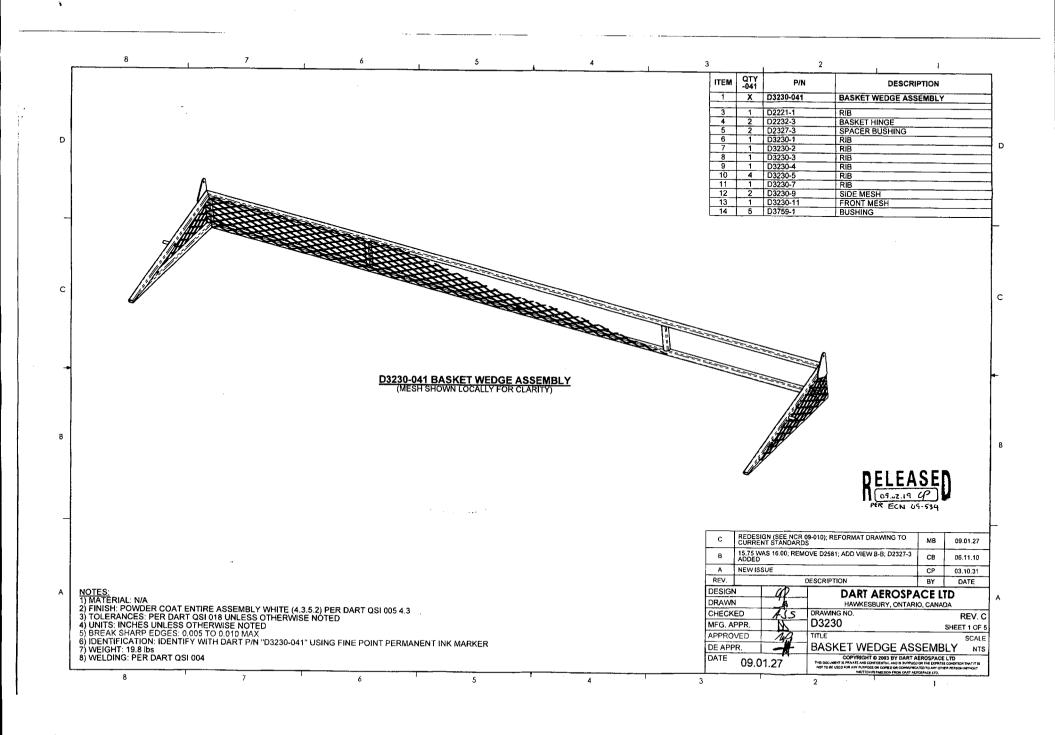
Torque Waves in Extrusion

Drill Holes

Drawing

Finish

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											DQA:	Date:	
NCR:	Yes	/ No				WORK ORDER NON-	COI	NFORI	MANCE / UP	DATE			
											QA Closed:	Date:	· · · · · · · · · · · · · · · · · · ·
Work Ord	or:					DISPOSITION				AGAINST D	EPARTMENT	/PROCESS	
Work Ord	er.					Rework	٦		Skid-tube	Crosstube	٦	Water Jet	Engineering
Part	No.					Scrap	1]	Machining	Small Fab	Pro	d. Eng. Coor.	Quality
						Use-as-is	1		noforming	Finishing		re/Packaging	Other
NCR	No.					Work Order Update			Large Fab	Composite		Supplier	
			_									-	
Root					1	ption of work order update		Initial		tion	Sign &		
Cause	_	Dáte	Step	Qty		or Non-conformance	Ct	nief Eng	Desc	ription	Date	Verification	QC Inspector
Doc/Data													
Equip/Tooling	:												
Operator											ļ		
Material	L		}										
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Other										\ .			
Process										X			
Supplier					i				ļ				
Training													
Unapproved													
				·			AUI	LT CATE	GORY				
Land	ing (Gear				General		-		_	_	•	_
	L	Bending				Bend	L	Grain			Ovalized	<u> </u>	Pressure/Forced
		Centre N	ot Conce	ntric to	o/s	BOM/Route		Hardwa	ire	L	Over/Unde	r tolerance	Temperature/Cure
		Cracks	•			Broken/Damaged		Inspect	ion Incomplete		Part Incorre	ect	Weld
1		Crushed/	Crimped.			Burrs		Instruct	tions Incomplete/	/Unclear	Part Lost/M	lissing	Wrong Stock Pulled

Maintenance

Out of Calibration

Outside Dimensions

Out of Sequence

Mislabeled

Misread

Offset

Part Moved

Positioned Wrong

Power Loss/Surge

Other

Contamination

Countersink

Cut Too Short

Drill Holes

Drawing

Finish

Folio

Turning Sequence

Wave/Twist in Tube

Ripples in Bend

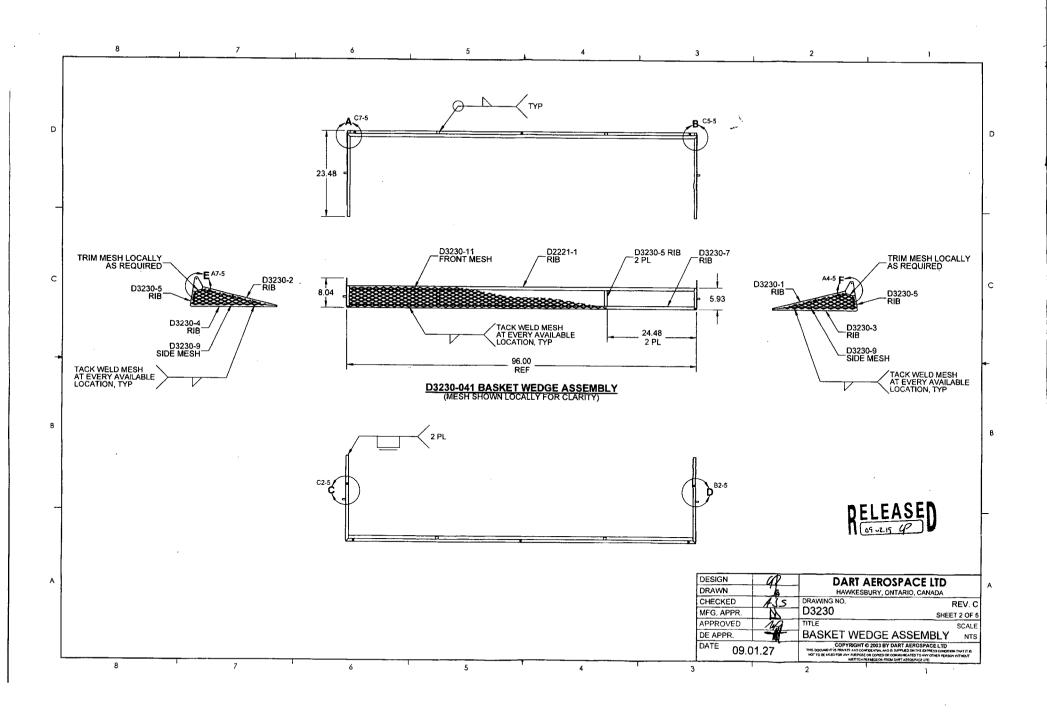
Cuffs

Heat Treat

Inspection Strip in Tube

Torque Waves in Extrusion

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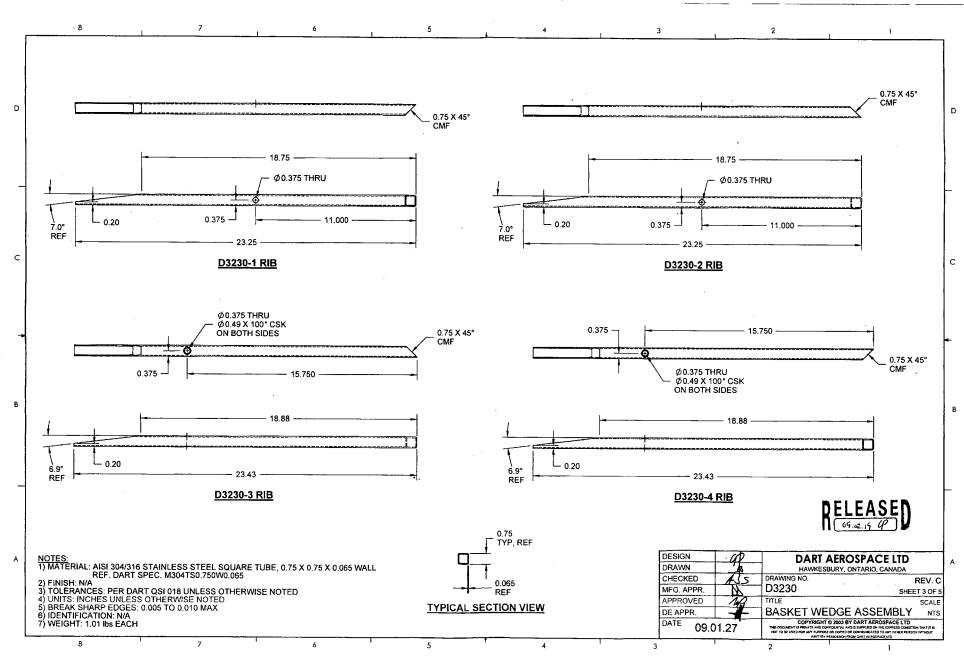


											DQA:	Date:	
NCR: Ye	es / No)				WORK ORDER NON-C	ONFO	RN	MANCE / UPI		QA Closed:	Date:	
Work Order	-				·	DISPOSITION Rework			Skid-tube	AGAINST DE		Water Jet	Engineering
Part No						Scrap Use-as-is Work Order Update	The	erm	Machining of orming Large Fab	Small Fab Finishing Composite		d. Eng. Coor. re/Packaging Supplier	Quality
Root					Descri	ption of work order update	Initia	1	Act	tion	Sign &		
Cause	Date		Step	Qty	C	or Non-conformance	Chief E	ng	Desci	ription	Date	Verification	QC Inspector
Doc/Data Equip/Tooling Operator Material Setup		7											

FAULT CATEGORY Landing Gear General Pressure/Forced Bending Bend Grain Ovalized BOM/Route Over/Under tolerance Temperature/Cure Centre Not Concentric to O/S Hardware Broken/Damaged Weld Inspection Incomplete Part Incorrect Cracks Crushed/Crimped. Instructions Incomplete/Unclear Part Lost/Missing Wrong Stock Pulled Burrs Cuffs Maintenance Part Moved Contamination Positioned Wrong Mislabeled Heat Treat Countersink Inspection Strip in Tube Cut Too Short Misread Power Loss/Surge Other Drill Holes Ripples in Bend Offset Torque Waves in Extrusion Out of Calibration Drawing Out of Sequence Finish Turning Sequence Folio Outside Dimensions Wave/Twist in Tube

Other
Process
Supplier
Training
Unapproved

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												DQA:	Da	ate:	-
NCR:	Yes	/ No				WORK ORDER NON-C	100	VFOR	MANCE / UPI	DATE					
												QA Closed:	Da	ate:	
Work Orde	er.				-	DISPOSITION				AGAINST D	EF	PARTMENT	PROCESS		
Part I	No.					Rework Scrap Use-as-is Work Order Update		Thern	Skid-tube Machining noforming Large Fab	Crosstube Small Fab Finishing Composite			Water Jet d. Eng. Coor e/Packaging Supplier		Engineering Quality Other
							J		·	· -					
Root					Descri	ption of work order update		Initial	Act	tion		Sign &			
Cause		Date	Step	Qty	(or Non-conformance	Ch	nief Eng	Desci	ription		Date	Verification	on	QC Inspector
Doc/Data Equip/Tooling Operator Material Setup Other Process Supplier Training Unapproved															
						F	AUL	T CATE	GORY						
Landi	ng (Gear			,	General	_	-		_		•		_	1
		Bending Centre No Cracks Crushed/ Cuffs			o/s	Bend BOM/Route Broken/Damaged Burrs Contamination		⊣ `	ion Incomplete ions Incomplete/	Unclear		Ovalized Over/Under Part Incorred Part Lost/Mi Part Moved	ct		Pressure/Forced Temperature/Cure Weld Wrong Stock Pulled
	1	Heat Trea	ıt.		1	Countersink	1	Mislahe	led	1		Positioned V	Mrong		

Misread

Out of Calibration

Out of Sequence

Outside Dimensions

Offset

Other

Power Loss/Surge

Turning Sequence

Wave/Twist in Tube

Ripples in Bend

Inspection Strip in Tube

Torque Waves in Extrusion

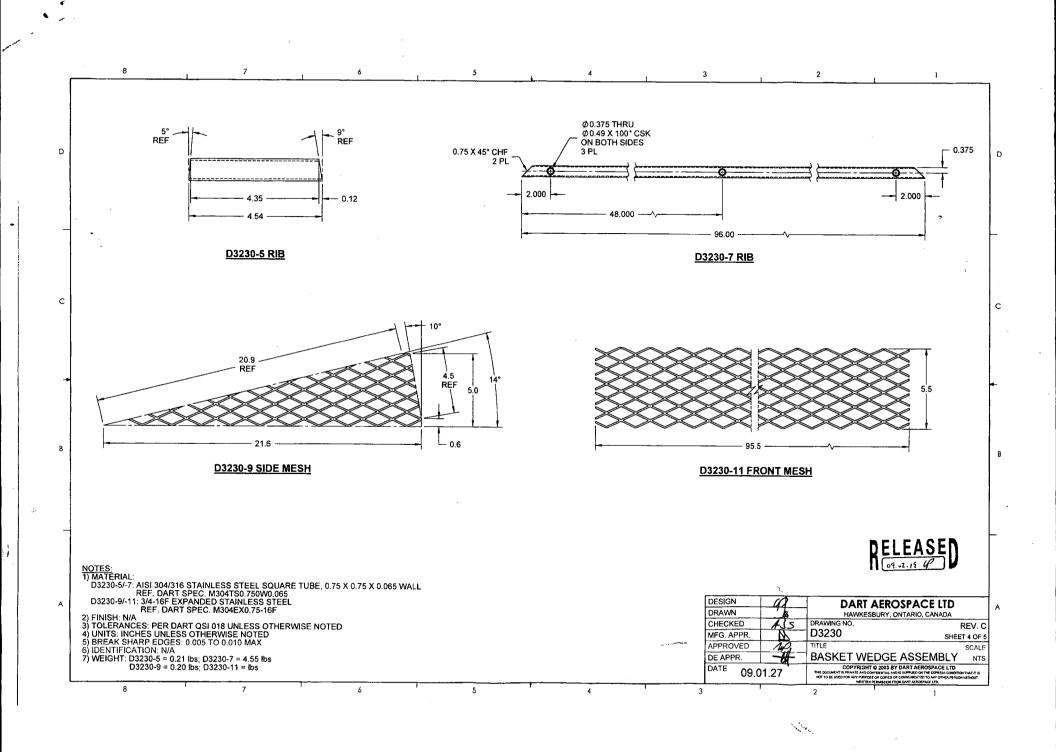
Cut Too Short

Drill Holes

Drawing

Finish

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G



											DQA:	Date:			
NCR:	Yes	/ No				WORK ORDER NON-C	100	NFORM	MANCE / UP	DATE	•				
								,			QA Closed:	Date:			
Work Order:						DISPOSITION AGA					INST DEPARTMENT/PROCESS				
Part I	No.					Rework Scrap Use-as-is Work Order Update	Machining Sm Thermoforming Fi			Crosstube Small Fab Finishing Composite	1	Water Jet d. Eng. Coor. re/Packaging Supplier	Engineering Quality Other		
Root					Descri	ption of work order update	Ī	nitial	Act	tion	Sign &				
Cause		Date	Step	Qty	(or Non-conformance	Ch	ief Eng	Desc	ription	Date	Verification	QC Inspector		
Doc/Data	Ш														
Equip/Tooling	Ш														
Operator	Ш						ļ								
Material															
Setup								•							
Other	П														
Process	П										Ì				
Supplier	П												•		
Training	П														
Unapproved	П														
						F	AUL	T CATE	GORY						
Landi	ing G	iear				General					_		_		
		Bending				Bend		Grain			Ovalized		Pressure/Forced		
	Centre Not Concentric to O/S					BOM/Route		Hardwa	re		Over/Under	tolerance	Temperature/Cure		
	Cracks					Broken/Damaged		Inspection Incomplete			Part Incorre	ct	Weld		
		Crushed/6	Crimped.			Burrs		Instructions Incomplete/Unclear			Part Lost/M	issing	Wrong Stock Pulled		
	П	Cuffs				Contamination	Maintenance				Part Moved	<u> </u>	_		
	П	Heat Trea	it			Countersink	Г	Mislabe	eled		Positioned V	Vrong			

Misread

Out of Calibration

Out of Sequence

Outside Dimensions

Offset

Other

Power Loss/Surge

Turning Sequence
Wave/Twist in Tube

Ripples in Bend

Inspection Strip in Tube

Torque Waves in Extrusion

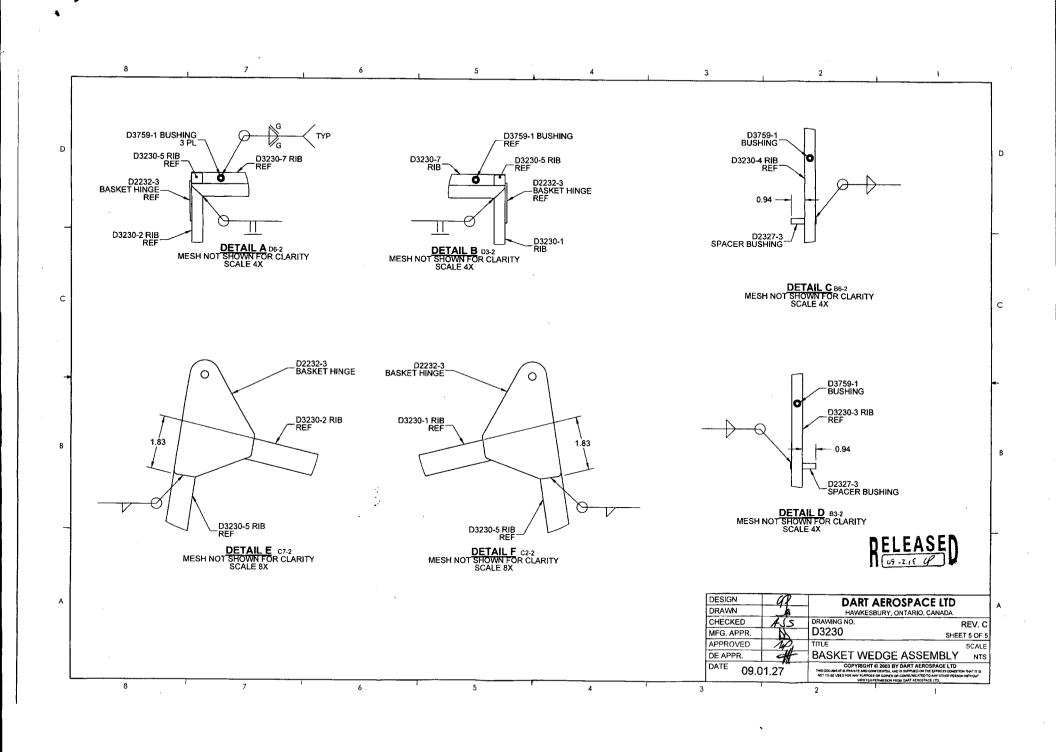
Cut Too Short

Drill Holes

Drawing

Finish

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G



NCR: Yes / No WORK ORDER NON-CONFORMANCE / UPDATE												
										QA Closed:	Date:	
Work Orde	r:				DISPOSITION	AGAINST			AGAINST DEI	PARTMENT	PROCESS	
	-				Rework] 	Skid-tube Crosstube				Water Jet	Engineering
Part N	lo.				Scrap	1	Machining Small Fab			Pro	d. Eng. Coor.	Quality
	•				Use-as-is]	Thermoforming Finishing			Rec/Stor	e/Packaging	Other
NCR N	lo			,	Work Order Update	Large Fab Composite			Composite		Supplier	j L
Root				Descri	iption of work order update	n of work order update Initial Action		tion	Sign &			
Cause	Date	Step	Qty		or Non-conformance	Ch	ief Eng	Description		Date	Verification	QC Inspector
Doc/Data										i		
Equip/Tooling										i '		
Operator	_											
Material												
Setup												
Other							!					
Process	-										,	
Supplier Training												
Unapproved	-] 							ē.	
опаррточеа	L		1	<u>.</u>	F	AUL	T CATE	GORY				
Landir	ng Gear				General		. ···					
	Bending Centre Not Concentric to O/S				Bend		Grain			Ovalized		Pṛessure/Forced
					BOM/Route		Hardware			Over/Under tolérance		Temperature/Cure
م عدد	Cracks				Broken/Damaged		Inspection Incomplete			Part Incorrect		Weld
	Crushed/Crimped Cuffs				Burrs		Instruct	ions Incomplete/	Unclear	Part Lost/Missing		Wrong Stock Pulled
					Contamination		Mainte	Maintenance		Part Moved		
	Heat Tre	eat			Countersink		Mislabe	eled		Positioned Wrong		
[Inspecti	on Strip in	Tube		Cut Too Short		Misread	t		Power Loss/	Surge	Other ·
	Ripples	n Bend			Drill Holes	Offset						
	Torque '	Waves in I	Extrusio	n 🗀	Drawing		Out of (Calibration				

Out of Sequence

Outside Dimensions

DQA:

Date:

Turning Sequence

Wave/Twist in Tube

Finish Folio

H:/FORMS/Quality Assurance\approved QA/NCRWO Rev G